

ARC EQUIPMENT MIG-MAG

STEP CONTROLLED MIG/MAG WELDERS

DIGISTEP machines set the standard for MIG and flux-cored welding in light industrial job shop fabrication, maintenance or repair work.

The range begins with the DIGISTEP 255C, which is an ideal machine for welding of thin sheet metal applications.

The DIGISTEP 305C is a more powerful version, still capable of welding thin material but with the extra power required for light fabrication work.

The DIGISTEP 355C truly is a multi-purpose model, ideal for both thin sheet applications and light to medium fabrication work.

It is equipped with SYNERGY to support easy control by the welder.

WARRANTY
3
YEARS

NEW

DIGISTEP 255C / 305C / 355C

FEATURES & BENEFITS

- Excellent welding behavior with Argon Mix and 100% CO₂.
- Voltage selectors with multiple steps for precise adjustment.
- Two chokes tabs giving superb arc characteristics.
- Excellent drive system and powerful motor guarantee consistent wire feed speed.
- Products developed and tested under the hardest conditions (*TRUE HD*) to grant the reliability you need.



	DIGISTEP 255C	DIGISTEP 305C	DIGISTEP 355C
Primary Voltage (50-60Hz)	230 V / 400 V (+/- 10%) - 3 ph		
Current Range	25 - 250 A	30 - 300 A	30 - 350 A
Wire Feed Speed range	1 - 20 m/min		
Duty cycle at 40 °C	250 A @ 35%	300 A @ 35%	350 A @ 40%
Fuse Size (A) (slow)	25 / 16	32 / 20	40 / 25
Weight	95 kg	96.5 kg	147 kg
Dimensions H x W x D	810 x 467 x 930 mm		890 x 565 x 1040 mm
Drive roll	2	4	4
Protection / Insulation Class	IP 23 / H		

Item number:

Power source	W000403584	W000403585	W000403586
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SYN
SYNERGIC
SETTINGS